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The answer to this questions is found in Table 3.6 – Prequalified WPS Requirements of AWS D1.1/D1.1M:2015. Section 5.23 further explains that no amount of overlap is permitted. 4. What is the required preheat temperature for welding 1in [25mm] thick ASTM A572 Grade 50 steel? Answer...

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Directions: Answer the following AWS D1.1 Code Exam questions by filling in the correct lettered bubble on a green 50 question #882-E Scan-tron. 1. The AWS D1.1 Welding Structural Steel Code states that are welding joints must be _____ prior to performing a welding procedure: a. Free of loose scale b. Free of grease c. Free of moisture d.

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available for taking AWS QC1 CWI/CAWI exams?

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26/9/2019 · The answer to this questions can be found in Clause 2.4.2.9 and Figure 2.1 of AWS D1.1/D1.1M:2015. What is the maximum amount of reinforcement for a complete joint penetration (CJP) groove weld on base metal having a thickness of 3/8 inches [10mm]?

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19/4/2018 · The quiz is over requirements and responsibilities of certified welding inspector (CWI) ... Questions and Answers ... Some of the approved codes/standards for the Part C open book of the CWI exam are AWS D1.1, API 1104, AWS D1.5, and AWS D15.1. A. True. B.

7/8/2015 · 4) Skip any question you find difficult. when you skip a question, place a tick mark on the answer sheet so you remember to skip that line when you do answer the next question. 5) Read every question and underline the key word so you have a good understanding of what the question is asking; procedure, performance, acceptance criteria, etc. 6) Read every response and place a "T" or "F" next to ...

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26/9/2008 · D1.1 Specific- Not actual test questions but may get you looking in the right place. I may not even be sure of some of the answers ! 1) Can E6010 Downhill be used for fabrication in accordance with AWS D1.1 for structural steel? 2) Can a Prequalified WPS be prepared for welding CJP grooves from one side without backing for T, Y, K connections?

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13/1/2010 · There 10, 7 or 5 day course is thought buy the owners of the company Gerald and Linda Taylor. Mr. Taylor has been involved with AWS and the CWI testing process since the mid 1970. He has challenged AWS in several areas regarding BAD questions and BAD answers that could have added in the failures of some test.

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