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Visually inspect the damaged area. Repair as much of the damage as possible to factory specifications. Refer to Dimensions - Body on page 3-7 . 5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. 867423 2003 Saturn Ion 3-55... Page 56 8. Drill out the factory welds. 867545 9.

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## Service Repair

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